

Welding Certificate



No.: MZ.1090-2.2188-04

In compliance with EN 1090-1, Tabelle B.1, the following has been stated:
This welding certificate is valid in connection with the EC-Certificate No.: 2374-CPR-2188 in the field of CPR

Manufacturer: Stahlwerk Annahütte, Max Aicher GmbH & Co. KG
Max Aicher Allee 1+2
D – 83404 Ainring-Hammerau

Essential manufacturing facility(ies) Stahlwerk Annahütte, Max Aicher GmbH & Co. KG
Max Aicher Allee 1+2
D – 83404 Ainring-Hammerau

Technical specification: EN 1090-2:2018+A1:2024

Execution class(es): EXC2 according to EN 1090-2:2018+A1:2024

Welding Process(es): 111 - Manual metal arc welding
(Reference no. acc. to DIN EN ISO 4063) 135 - MAG welding with solid wire electrode
141 - TIG welding with solid filler material

Parent Material: Structural steel grade \leq S355 according to EN 1090-2, table 2
(Grade, Standard) and 3

Responsible Welding Steffen Henze, 06.06.1962, IWS
(Surname, Name, Date of birth, Qualification) nicht benannt

Coordinator: Andreas Aschauer, 10.03.1988, IWS
(Surname, Name, Date of birth, Qualification) Feilx Tschischke, 30.11.1994, SFM

Coordinator: not named
(Surname, Name, Date of birth, Qualification)

Confirmation: All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Begin of validity: 09.10.2018
(First issue date)

Next surveillance date: 09.10.2027

Period of validity: This certificate remains valid until 09.04.2028, as long as the provisions of the above-mentioned standard, the manufacturing conditions in the factory, the responsible persons or the factory's own production control have not changed significantly.

Remarks: none

Place and issue date: Essen, 23.10.2024


Dipl.-Ing. Just, Clemens
Certification body Metall-Zert GmbH (NB 2374)

